

(19) World Intellectual Property
Organization
International Bureau



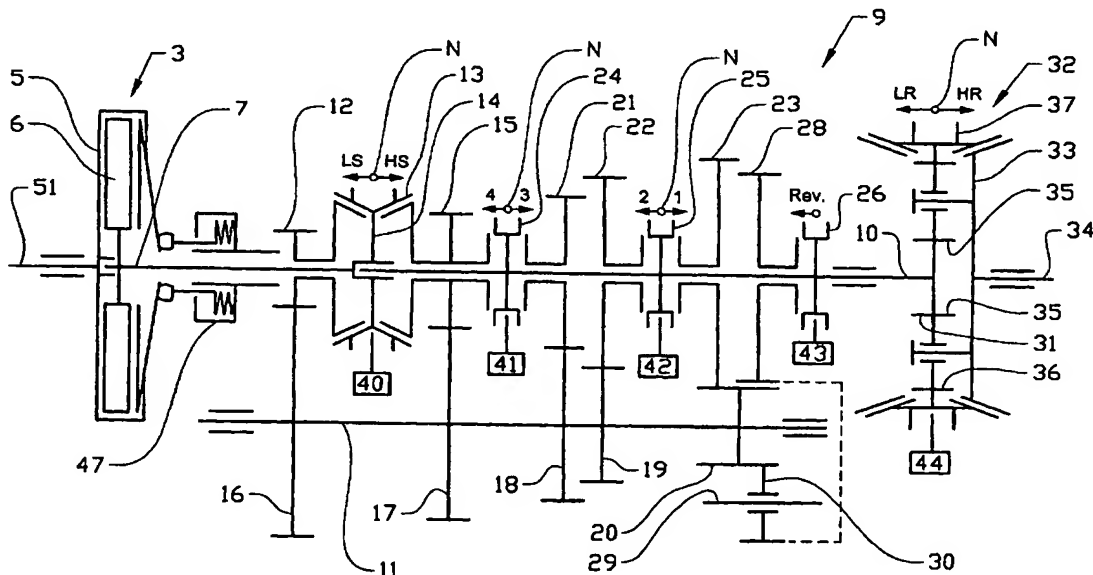
(43) International Publication Date
18 March 2004 (18.03.2004)

PCT

(10) International Publication Number
WO 2004/023003 A1

- (51) International Patent Classification⁷: **F16H 61/02**, B60K 41/06
- (74) Agent: FRÖHLING, Werner; Volvo Technology Corporation, Corporate Patens, 06820, M1.7, S-405 08 Göteborg (SE).
- (21) International Application Number: PCT/SE2003/001389
- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (22) International Filing Date: 5 September 2003 (05.09.2003)
- (25) Filing Language: Swedish
- (26) Publication Language: English
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- (30) Priority Data: 0202704-3 9 September 2002 (09.09.2002) SE
- (71) Applicant (*for all designated States except US*): VOLVO LASTVAGNAR AB [SE/SE]; S-405 08 Göteborg (SE).
- (72) Inventors; and
- (75) Inventors/Applicants (*for US only*): STEEN, Marcus [SE/SE]; Fotbollsvägen 31, S-424 33 Angered (SE). KARLSSON, Lars [SE/SE]; Björcksgatan 64D, S-416 51 Göteborg (SE).
- Published:
— with international search report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(54) Title: STAGE-GEARED GEARBOX FOR MOTOR VEHICLES



(57) Abstract: Stage-gearbox (9) for motor vehicles, comprising an unsynchronized basic gearbox (15, 17, 21, 18, 22, 19, 23, 20, 28, 30), at least one synchronized auxiliary gear (12, 13, 15, 16, 17) and at least one control unit (45) for controlling engagement and disengagement of the gears of the gearbox (9) and also neutral position. The gearbox is characterized in that the control unit (45) is arranged so as, when input signals indicating that neutral position is selected are received, to put the synchronized auxiliary gear (12, 13, 15, 16, 17) in neutral position.

Stage-geared gearbox for motor vehicles

5 TECHNICAL FIELD OF THE INVENTION

The present invention relates to a device for motor vehicles according to the preamble of patent claim 1 below, which device concerns a stage-geared gearbox for transmitting driving power from the engine to the driving axles and driving wheels of the vehicle.

STATE OF THE ART

Automatic gearboxes of the automated stage-geared gearbox type have become increasingly common in heavy-duty vehicles as microcomputer technology has developed further and made it possible, with a control computer and a number of actuators, for example servo motors, to precision-regulate engine speed, engagement and disengagement of an automated disk clutch between the engine and the gearbox and also the coupling means of the gearbox in relation to one another, so that soft shifting is always obtained at the correct engine speed. In heavy-duty vehicles, these automatic gearboxes are often equipped with a basic gearbox, which has unsynchronized forward and reverse gears, and also synchronized auxiliary gears, which auxiliary gears can be arranged in series before and/or after the basic gearbox. An example of an auxiliary gear arranged serially before the basic gearbox is a split gear and of an auxiliary gear arranged serially after the basic gearbox is a range gear (see, for example, SE516751). On shifting between the unsynchronized gears of the basic gearbox, such a selected gear is synchronized by the speed of the engine of the vehicle being precision-controlled to the correct speed before engagement of the selected gear takes place. The disk clutch is consequently engaged when such precision-control takes place.

- 2 -

The advantage of this type of automatic gearbox compared with a conventional automatic gearbox constructed with planetary gear stages and with a hydrodynamic torque converter on the input side is on the one hand that, especially as far as use in heavy-duty vehicles is concerned, it is simpler and more robust and can be manufactured at a considerably lower cost than the conventional automatic gearbox and on the other hand that it has higher efficiency, which means lower fuel consumption is possible.

According to the known art for the abovementioned type of automated stage-gearbed gearbox, the following happens when neutral position is selected. When the transmission control system receives an input signal indicating that neutral position is selected, the unsynchronized basic gearbox is placed in its neutral position. This means that all the gears of the basic gearbox are disengaged and consequently it is not possible to transmit torque through the basic gearbox.

A disadvantage of this is that if it occurs while the vehicle is being driven, the gearbox can be rendered useless if the engine of the vehicle should stop. If the engine cannot be controlled, a new gear in the basic gearbox cannot be selected, because the synchronization of a gear takes place by means of precision-control of the speed of rotation of the engine. Consequently, a new gear in the basic gearbox cannot be engaged. The control system does not allow shifting because the gearbox may be damaged. As the steering servo pump, for example, is usually driven by the engine, units which are driven by the steering servo pump stop functioning, which means that the vehicle becomes sluggish to steer. Moreover, any engine brakes present cannot be engaged either for braking the vehicle.

- 3 -

There is consequently a need in a vehicle equipped with an automated stage-gearbed gearbox, where the basic gearbox is unsynchronized and at least one auxiliary gear is synchronized, to ensure that the gearbox is not rendered useless when the vehicle is being driven, the gearbox is in neutral position and the engine stops.

SUMMARY OF THE INVENTION

The solution of the problem according to the invention as far as the device according to the invention is concerned is described in patent claim 1. The other patent claims describe preferred embodiments and developments of the device according to the invention (2 and 3).

The device according to the invention describes a stage-gearbed gearbox for motor vehicles, comprising an unsynchronized basic gearbox, at least one synchronized auxiliary gear and at least one control unit for controlling engagement and disengagement of the gears of the gearbox and also neutral position. The gearbox is characterized in that the control unit is arranged so as, when input signals indicating that neutral position is selected are received, to put the synchronized auxiliary gear in neutral position.

The advantage of the device according to the invention is that it is possible to engage a gear when the vehicle is being driven, the gearbox is in neutral position and the engine stops. As the auxiliary gear is synchronized, no external arrangements for synchronizing the speed of rotation are required. The gearbox is consequently not rendered useless on account of the engine having stopped.

In a first embodiment of the device according to the invention, the control unit is arranged so as in the unsynchronized basic gearbox to keep the previous selected gear engaged at the same time as a

- 4 -

synchronized auxiliary gear is placed in its neutral position.

5 The advantage of the device according to the invention is that in this way, together with the fact that the auxiliary gear is engaged either in low gear position (LS) or high gear position (HS), a total gearing through the entire gearbox is obtained.

10 Further embodiments of the invention emerge from the subsequent dependent patent claims.

BRIEF DESCRIPTION OF THE DRAWINGS

15 The present invention will be described in greater detail below with reference to the accompanying drawings, which, for the purpose of exemplification, show further preferred embodiments of the invention and also the technical background.

20 Figure 1 shows a diagrammatic representation of an internal combustion engine with adjacent clutch and gearbox.

25 Figure 2 shows the clutch and the gearbox in Figure 1 on enlarged scale.

In Figure 1, reference number 1 designates a six-cylinder internal combustion engine, for example a diesel engine, the crankshaft 2 of which is coupled to
30 a single-plate dry disk clutch, designated generally by reference number 3, which is enclosed in a clutch case 4. The crankshaft 2 is, via the output shaft 51 of the engine, connected non-rotatably to the clutch housing 5 of the clutch 3, while its plate 6 is connected non-
35 rotatably to an input shaft 7 which is mounted rotatably in the casing 8 of a gearbox designated generally by reference number 9. A main shaft 10 and an intermediate shaft 11 are also mounted rotatably in the casing 8.

As can be seen most clearly from Figure 2, a gearwheel 12 is mounted rotatably on the input shaft 7 and is lockable on the shaft by means of a coupling sleeve 13 which is provided with synchronizing means and is mounted non-rotatably but axially displaceably on a hub 14 connected non-rotatably to the input shaft 7. By means of the coupling sleeve 13, a gearwheel 15 mounted rotatably on the main shaft 10 is also lockable relative to the input shaft 7. With the coupling sleeve 13 in a central position, both the gearwheels 12 and 15 are disengaged from their shafts 7 and, respectively, 10. The gearwheels 12 and 15 engage with gearwheels 16 and, respectively, 17 which are connected non-rotatably to the intermediate shaft 11. Arranged in a rotationally fixed manner on the intermediate shaft 11 are further gearwheels 18, 19 and 20 which engage with gearwheels 21, 22 and, respectively, 23 which are mounted rotatably on the main shaft 10 and are lockable on the main shaft by means of coupling sleeves 24 and, respectively, 25 which, in the illustrative embodiment shown, do not have synchronizing devices. A further gearwheel 28 is mounted rotatably on the main shaft 10 and engages with an intermediate gearwheel 30 which is mounted rotatably on a separate shaft 29 and in turn engages with the intermediate shaft gearwheel 20. The gearwheel 28 is lockable on its shaft by means of a coupling sleeve 26.

The gearwheel pairs 12, 16 and 15, 17 and the coupling sleeve 13 form a synchronized split gear with a low gear stage LS and a high gear stage HS. The gearwheel pair 15, 17 also forms, together with the gearwheel pairs 21, 18, 22, 19, 23, 20 and 28, 30, a basic gearbox with four forward gears and one reverse gear. Arranged in a rotationally fixed manner on the output end of the main shaft is a gearwheel 31 which forms the sun gear in a two-stage synchronized range gear of planetary type which is designated by reference number

- 6 -

32 and the planet-wheel carrier 33 of which is connected in a rotationally fixed manner to a shaft 34 which forms the output shaft of the gearbox. The planet wheels 35 of the range gear 32 engage with a ring gear 36 which, by means of a coupling sleeve 37, is lockable relative to the gearbox casing 8 for low range LR and relative to the planet-wheel carrier 33 for high range HR.

10 The coupling sleeves 13, 24, 25, 26 and 37 are displaceable as shown by the arrows in Figure 2, the gear stages shown in conjunction with the arrows being obtained. The coupling sleeves 13, 24, 25 each have three positions, two gear positions and a neutral
15 position N (central position). The coupling sleeve 26 has one gear position and a neutral position N. The coupling sleeve 37 has two gear positions LR and HR. The displacement of the coupling sleeves is brought about by respective servo devices 40, 41, 42, 43 and 44
20 indicated diagrammatically in Figure 2, which can be pneumatically operated piston/cylinder arrangements of the type used in a gearbox of the type described above which is marketed under the name I-shift.

25 The servo devices 40, 41, 42, 43 and 44 are controlled by an electronic control unit 45 (see Figure 1), comprising a microcomputer, depending on signals fed into the control unit representing various engine and vehicle data comprising at least engine speed, vehicle
30 speed, throttle pedal position and, where appropriate, engine brake on/off, when an electronic gear selector 46 coupled to the control unit 45 is in its automatic shifting position. When the selector is in the position for manual shifting, shifting takes place at the
35 command of the driver via the gear selector 46.

The control unit 45 also controls the fuel injection via the engine control unit 50.

- 7 -

When shifting of the unsynchronized gears in the basic gearbox takes place, the speed is synchronized by precision-control of the speed of rotation of the engine 1. Consequently, the disk clutch 3 is engaged,
5 so that the speed of rotation of the input shaft 7 and the intermediate shaft 11 is adapted to a new selected gearing. The engine speed is regulated depending on injected fuel quantity and engine brake.

10 When shifting of the synchronized gears, that is to say the split gear or range gear, takes place, the speed adaptation is effected by synchronizing rings (not shown in figure). When such shifting takes place, the disk clutch 3 is disengaged. The control unit 45
15 controls the fuel injection, that is to say the engine speed, depending on the throttle pedal position and also the air supply to a pneumatic piston/cylinder arrangement 47, by means of which the disk clutch 3 is disengaged or engaged before and after engagement of a
20 new selected gear is completed.

According to the invention, the control unit 45 is programmed so that, when the control unit 45 receives an input signal indicating that neutral position is
25 desired, the split gear 12, 13, 15, 16, 17 is put in its neutral position N. The input signal for neutral position can be obtained either by, when shifting is effected manually, the driver selecting neutral position via the gear selector 46 or by, when the gear
30 selector 46 is located in its automatic position, the control system 45 opting to shift to neutral position on the basis of certain given input signals, for example when the vehicle is in a state for freewheeling (see, for example, SE516751) and the vehicle is
35 equipped with this function.

If for any reason the engine 1 stops during driving and the gearbox 9 is at the same time in the neutral position, the control unit 45 is, according to the

invention, programmed to engage either the low gear stage LS or the high gear stage HS of the split gear depending on the speed of the vehicle. As the neutral position is obtained via a synchronized gear, synchronization can take place irrespective of whether the engine has stopped or not. The total gearing is obtained together with the previous engaged gear in the basic gearbox, which consequently remains engaged while the neutral position is occupied as well.

10

During normal driving, that is to say the engine does not stop while the neutral position is occupied, the control unit 45 opts to engage a selected gear, that is to say all the gears of the gearbox are available for shifting.

15

According to a special embodiment, when the vehicle is standing still, the unsynchronized basic gearbox can be placed in its neutral position when neutral shifting is requested by means of, for example, the gear selector 46, as in such a stationary state the engine does not need to be used for synchronizing the input shaft 7 and intermediate shaft 11 of the gearbox for a selected gearing. (This is normally effected by means of what is known as an intermediate shaft brake which is not shown in the figures.)

20

25

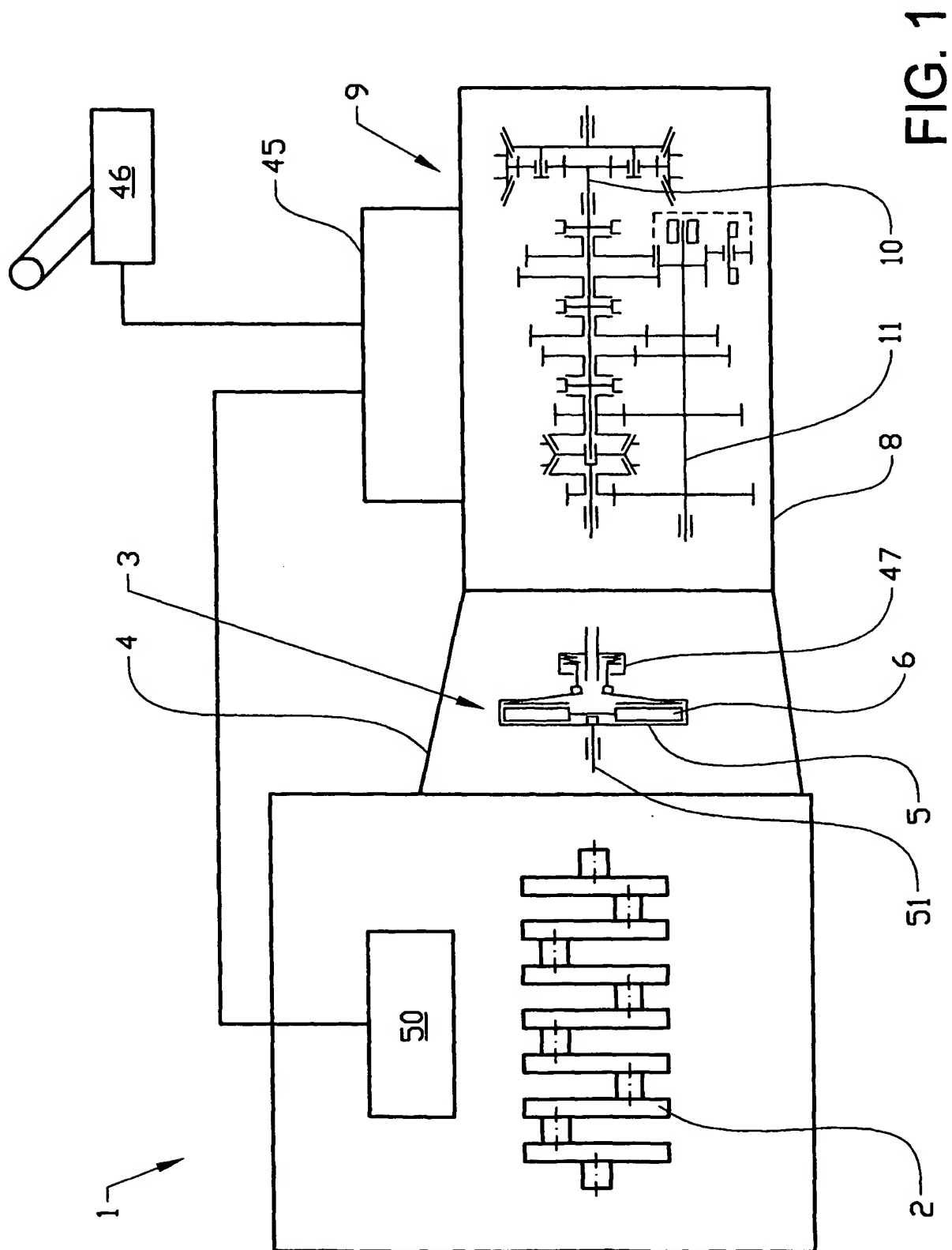
The functioning according to the invention can be obtained in a corresponding way with a range gear equipped with a neutral position.

30

Patent Claims

1. A stage-gearbox (9) for motor vehicles, comprising an unsynchronized basic gearbox (15, 17, 21, 18, 22, 19, 23, 20, 28, 30), at least one synchronized auxiliary gear (12, 13, 15, 16, 17) and at least one control unit (45) for controlling engagement and disengagement of the gears of the gearbox (9) and also neutral position, characterized in that the control unit (45) is arranged so as, when input signals indicating that neutral position is selected are received, to put the synchronized auxiliary gear (12, 13, 15, 16, 17) in neutral position.
2. The stage-gearbox as claimed in claim 1, characterized in that the control unit (45) is arranged so as in the basic gearbox (15, 17, 21, 18, 22, 19, 23, 20, 28, 30) to keep the previous selected gear engaged while the neutral position is occupied.
3. The stage-gearbox as claimed in either of the preceding claims, characterized in that the auxiliary gear consists of a split gear (12, 13, 15, 16, 17) or a range gear (32).

1/2



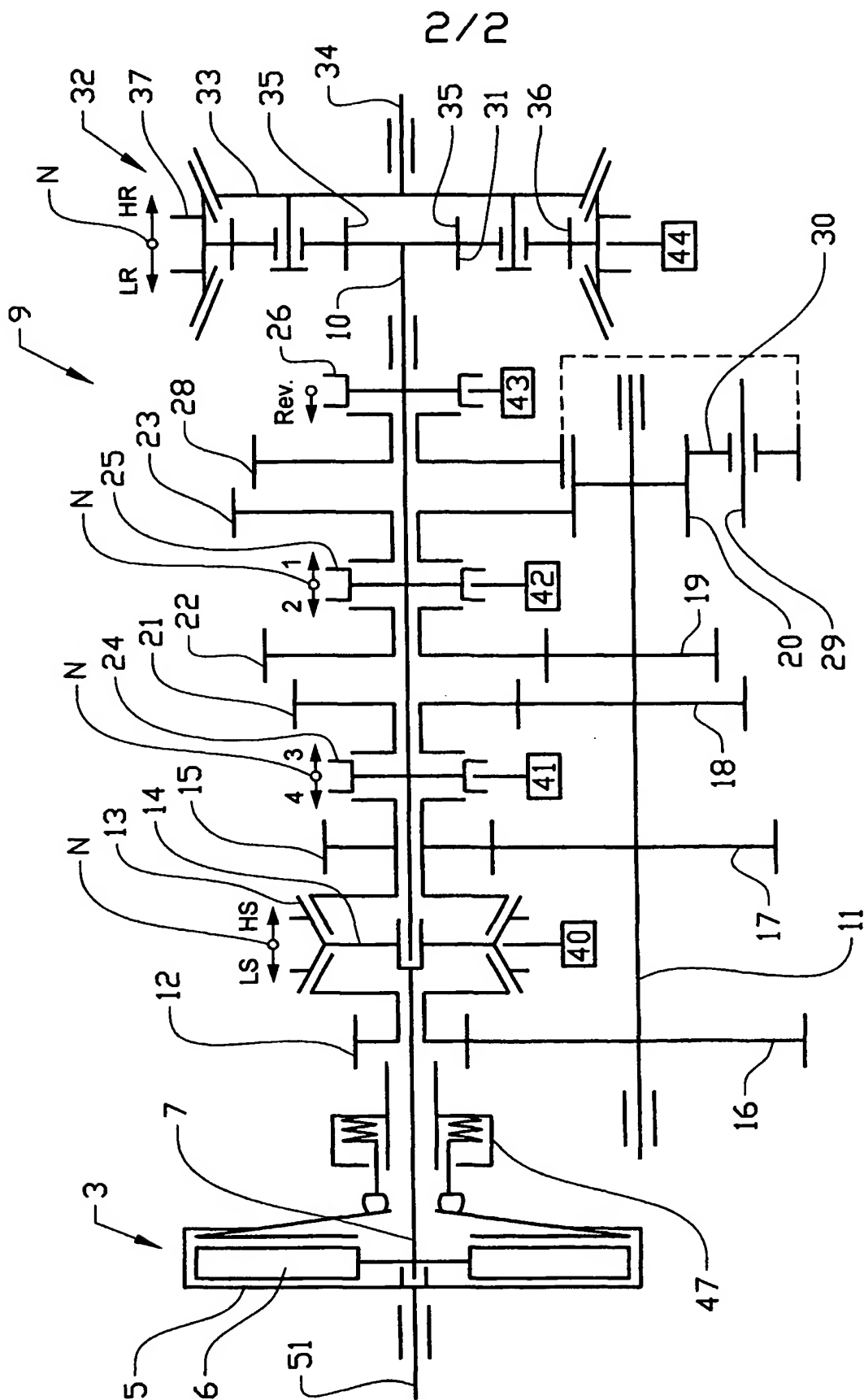


FIG. 2

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 03/01389

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: F16H 61/02, B60K 41/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: F16H, B60K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 0192049 A1 (VOLVO LASTVAGNAR AB), 6 December 2001 (06.12.01) --	1-3
A	WO 01/92048 A1 (VOLVO LASTVAGNAR AB), 6 December 2001 (06.12.01) --	1-3
A	EP 0612642 A1 (ZF FRIEDRICHSHAFEN AKTIENGESELLSCHAFT), 31 August 1994 (31.08.94) -----	1-3

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier application or patent but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

5 November 2003

Date of mailing of the international search report

10-11-2003

Name and mailing address of the ISA/
Swedish Patent Office
Box 5055, S-102 42 STOCKHOLM
Facsimile No. +46 8 666 02 86

Authorized officer

Per-Olof Warnbo / JA A
Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT
Information on patent family members

06/09/03

International application No.

PCT/SE 03/01389

Patent document cited in search report			Publication date	Patent family member(s)		Publication date
WO	0192049	A1	06/12/01	AU	1183201 A	30/04/01
				AU	6094701 A	11/12/01
				BR	0111022 A	17/06/03
				EP	1289791 A	12/03/03
				SE	516751 C	26/02/02
				SE	0002013 A	01/12/01

WO	01/92048	A1	06/12/01	NONE		

EP	0612642	A1	31/08/94	DE	4305762 A	01/09/94
